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mixing pellets of the wasted tires  
with natural rubber to be a mixture  
and pressing said mixture repeatedly

Sending the heated mixture to a  
stirring machine for stirring it to be  
well mixed

Sending the well mixed mixture to a  
roll former to make it into piece-like  
element

adding sulfur into said mixture and  
foaming said mixture to a foamed  
pad, whereby said pellets of the  
wasted tires will be forced to fixedly  
fasten to said natural rubber in the  
forming process

cooling said foamed pad

FIG.1

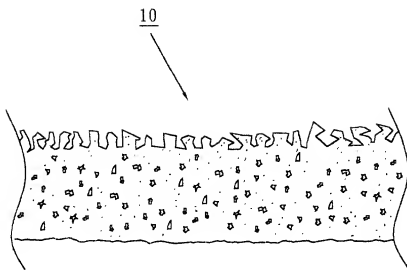


FIG.2

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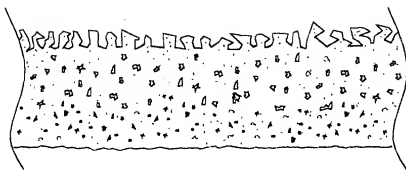


FIG.3

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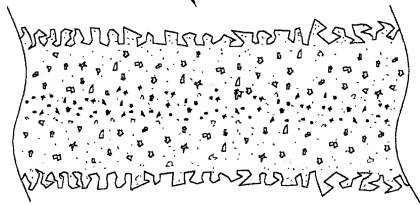


FIG.4